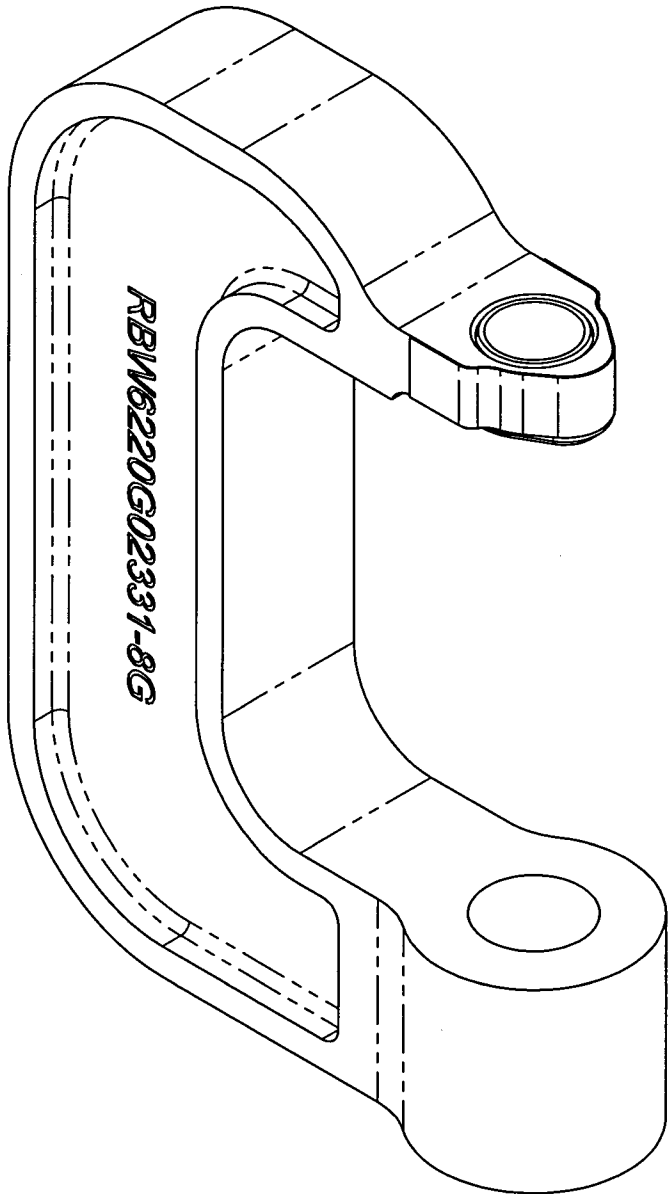
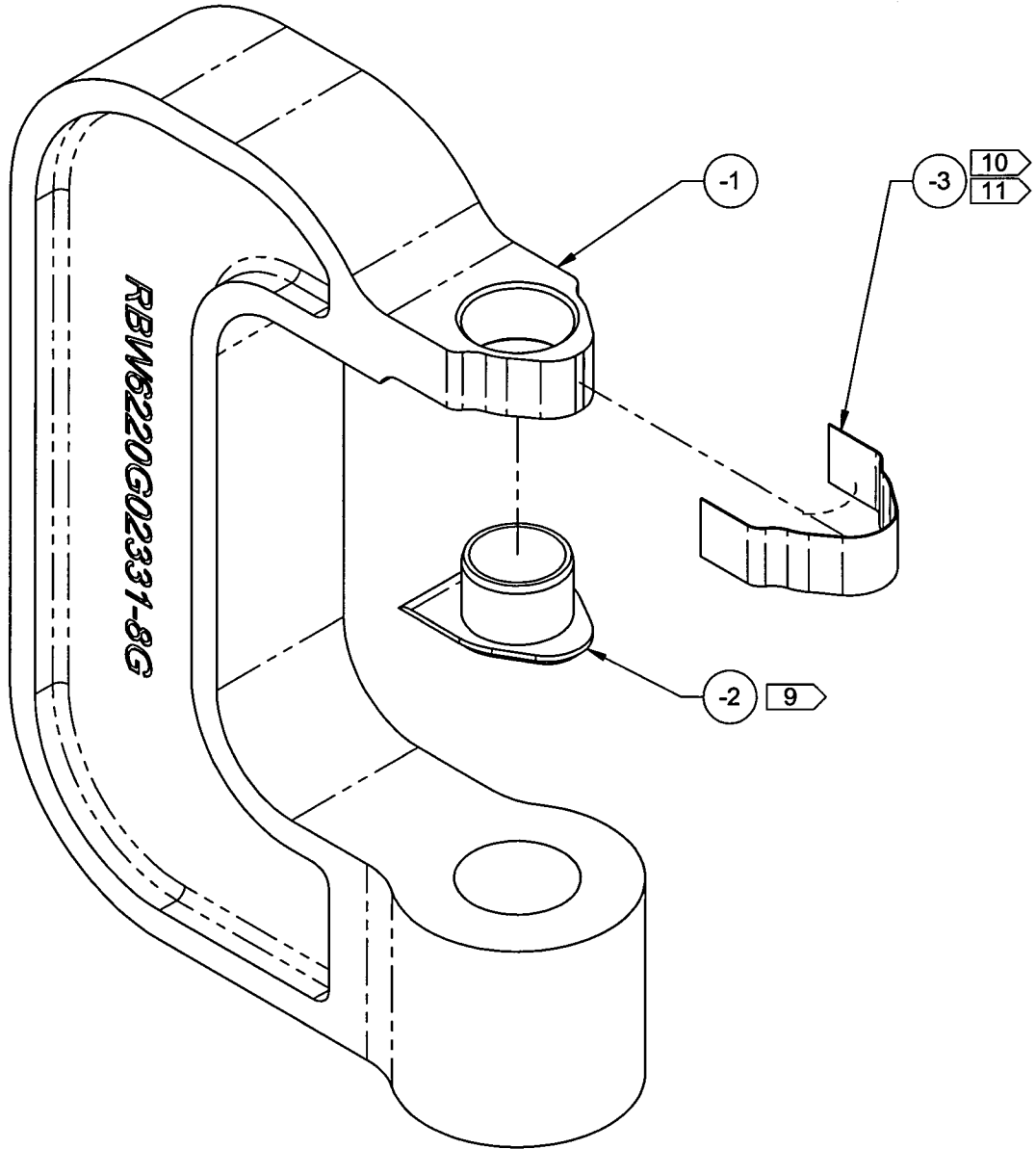


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6220G02331-8G-1	CLAMP
-2	1	RBW6220G02331-8G-2	CLAMP PROTECTION BUSHING
-3	1	RBW6220G02331-8G-3	PROTECTION



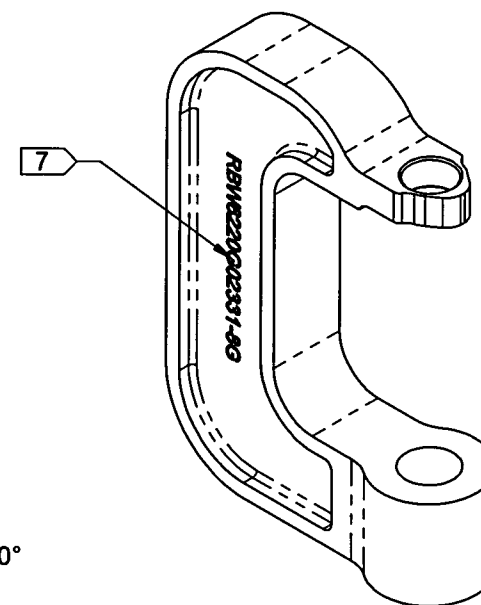
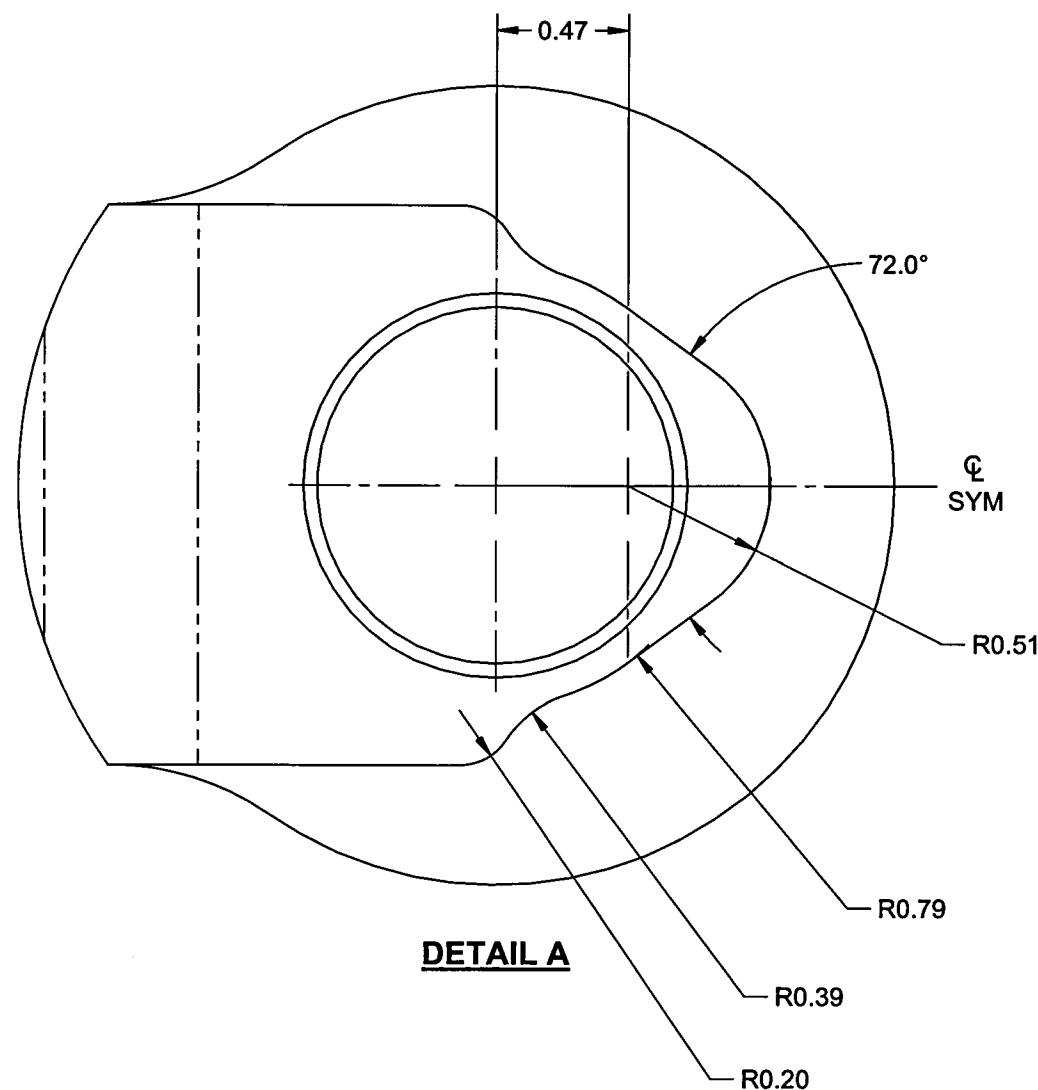
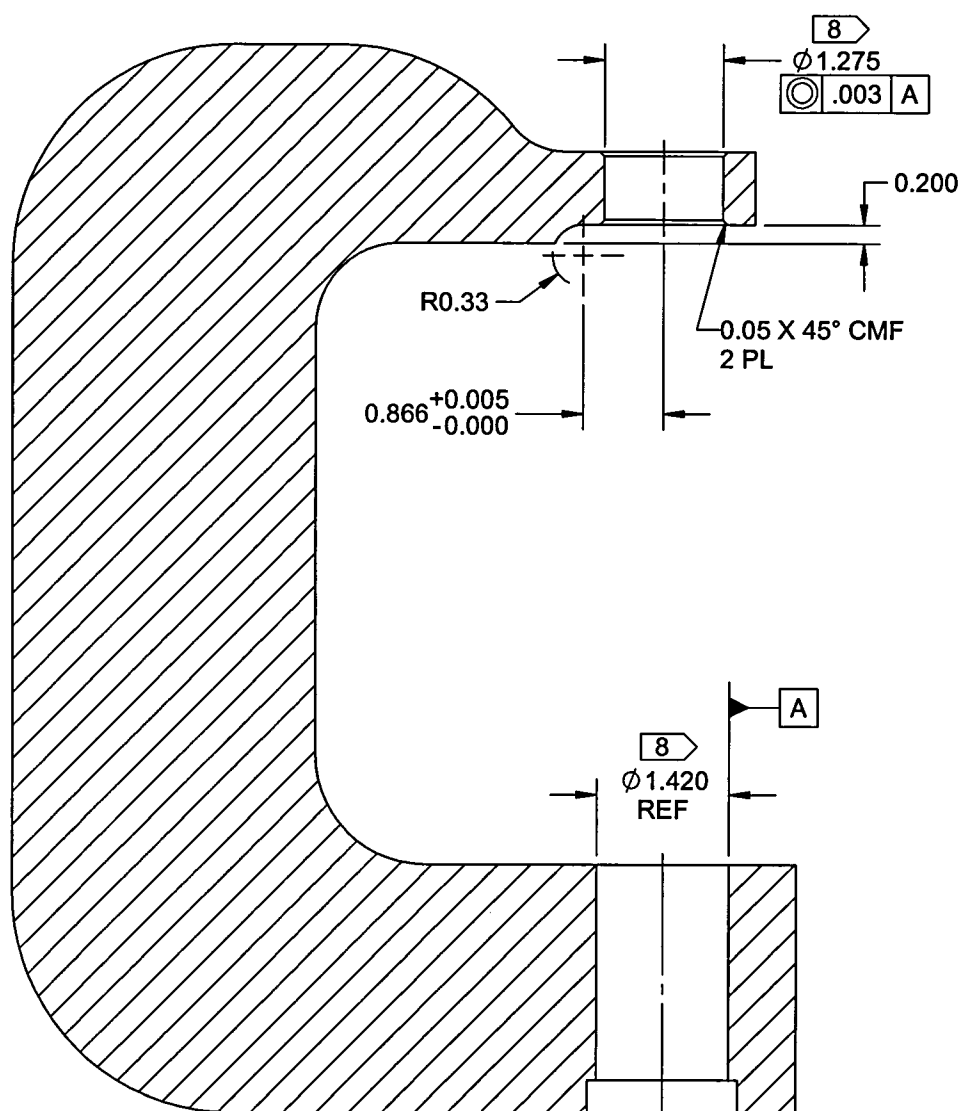
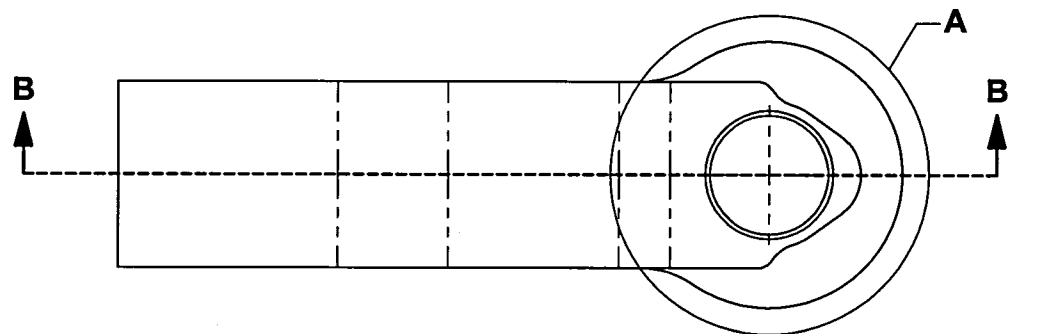
RBW6220G02331-8G CLAMP ASSY



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM -2 WITH ITEM -1 AND REMOVE EXCESS
- 10) APPLY LOCTITE 945 BETWEEN THE SURFACES OF ITEM -3 AND ITEM -1 IF NECESSARY, AND REMOVE EXCESS
- 11) CUT EXCESS OF ITEM -3 ACCORDING TO PROFILE OF ITEM -1 IF NECESSARY
- 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

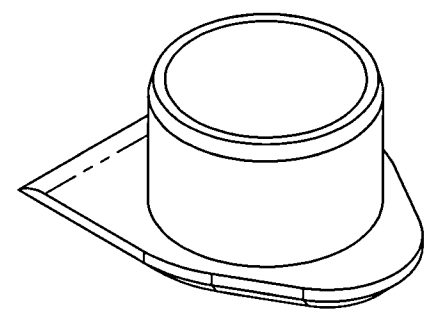
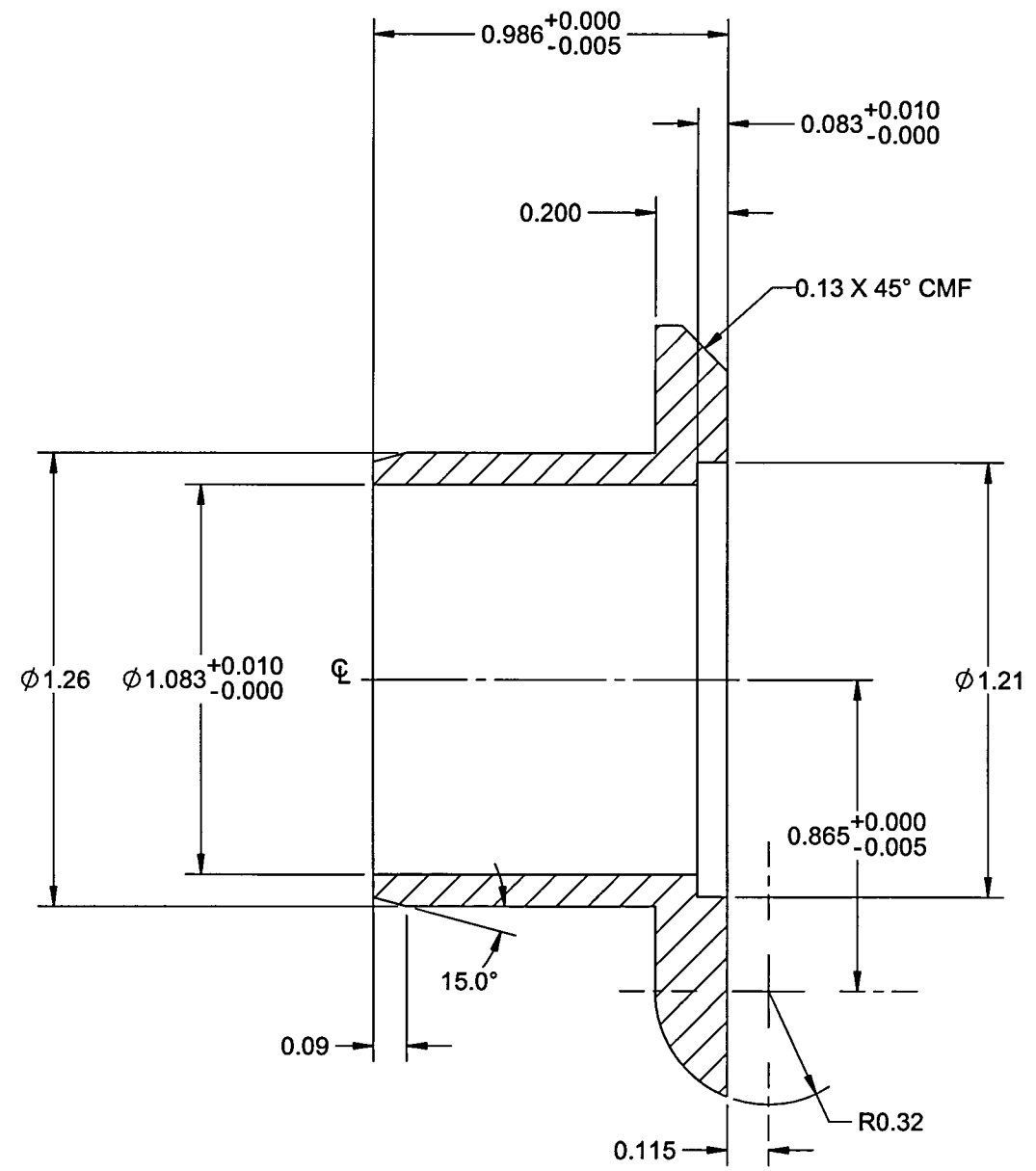
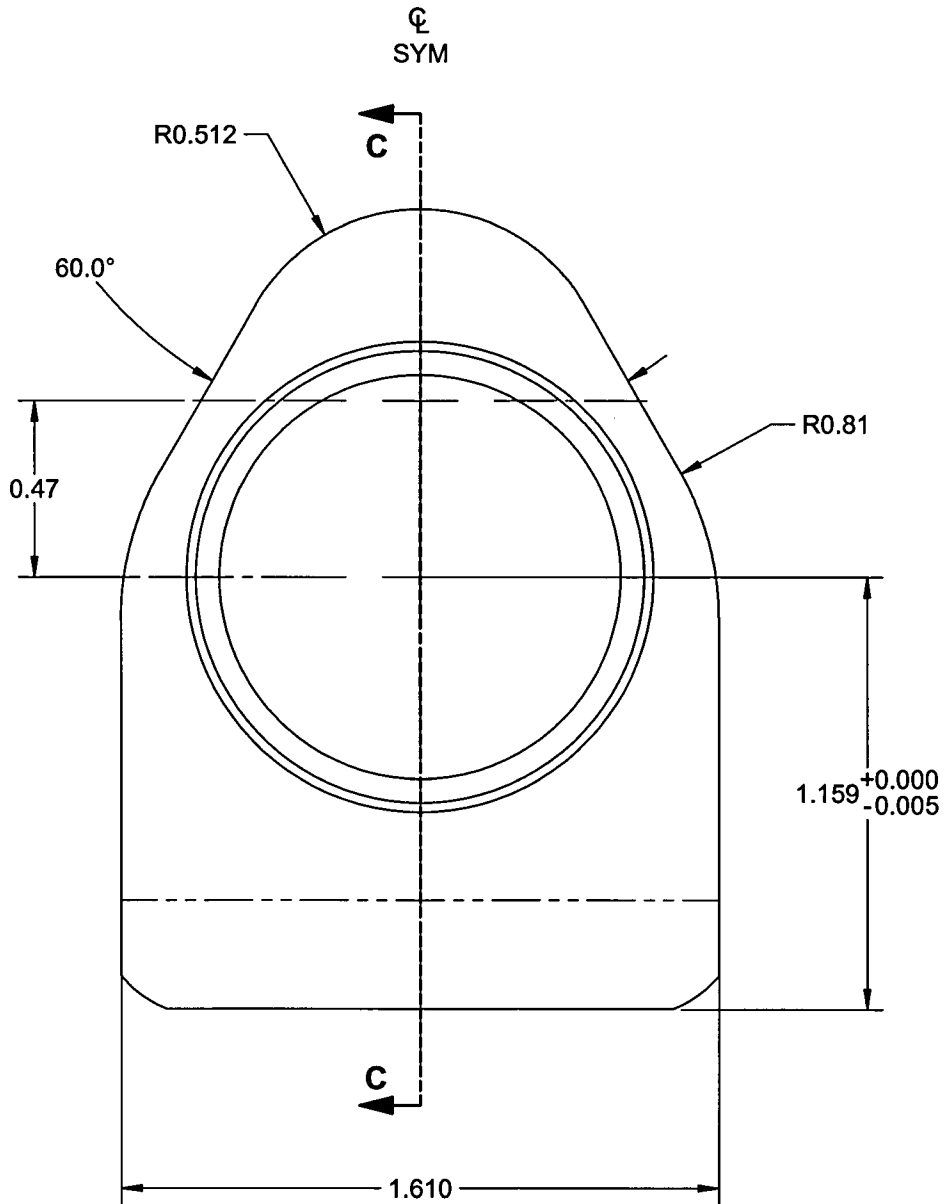
A	NEW ISSUE	i8-594	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G02331-8G	SHEET 1 OF 4
APPROVED	VAP	TITLE	SCALE
DATE 9/4/2018		CLAMP ASSY	NTS
		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



RBW6220G02331-8G-1 CLAMP

- NOTES:
- 1) MATERIAL: ENERPAC #A-205
 - 2) HEAT TREAT: N/A
 - 3) FINISH: POWDERCOAT YELLOW QSI 005 OR MIL-PRF-24712
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: INK STAMP PER QSI 044
 - 8) MASK HOLES SURFACES PRIOR TO POWDER COAT
 - 9) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RBW6220G02331-8G-1 REV A.STEP

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G02331-8G	SHEET 2 OF 4
APPROVED	VM	TITLE	SCALE
DATE 9/4/2018		CLAMP ASSY	NTS
COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

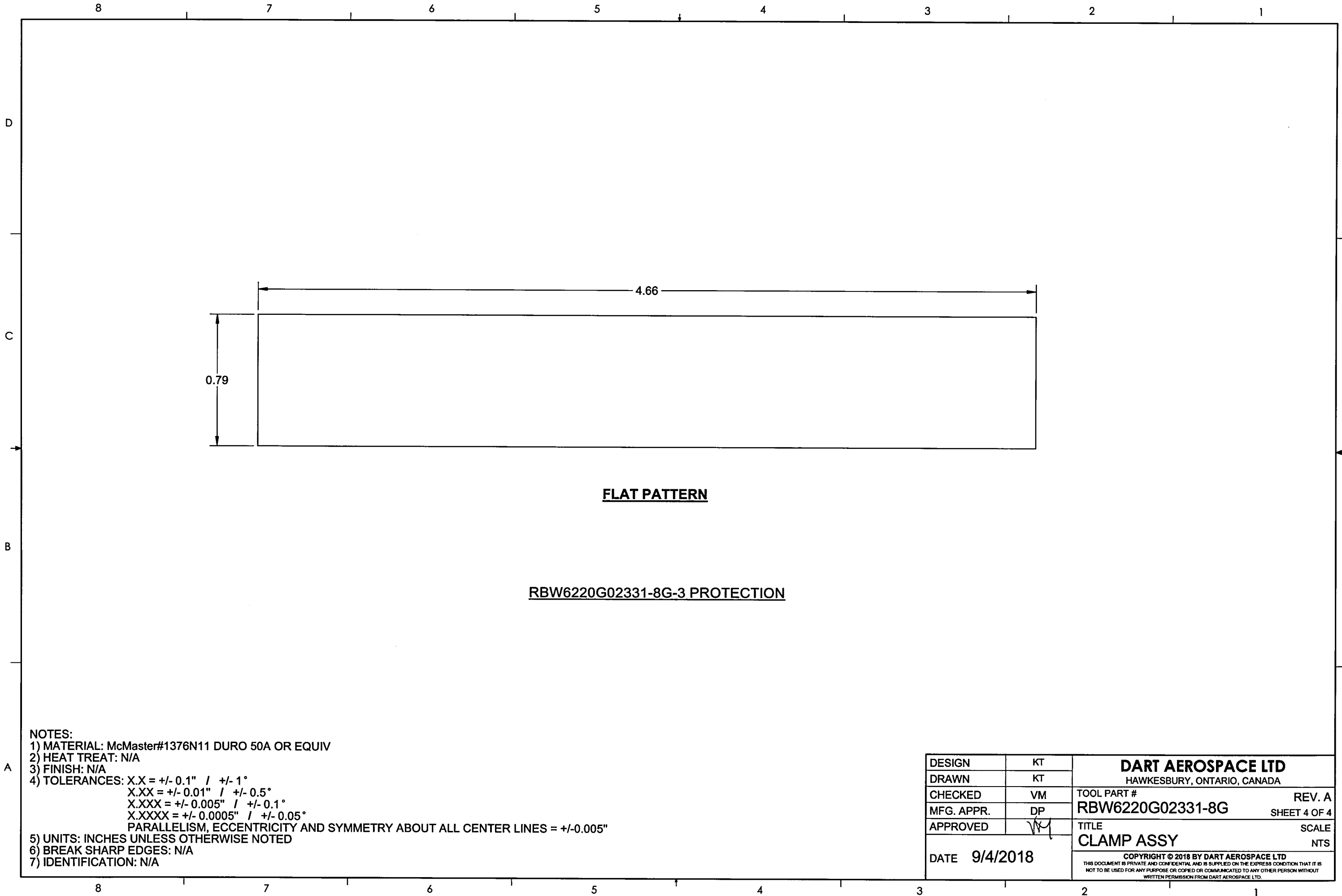


SECTION C-C

RBW6220G02331-8G-2 CLAMP PROTECTION BUSHING

- NOTES:
- 1) MATERIAL: NYLON 6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G02331-8G	SHEET 3 OF 4
APPROVED	VT	TITLE	SCALE
DATE 9/4/2018		CLAMP ASSY	NTS
		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



NOTES:
1) MATERIAL: McMaster#1376N11 DURO 50A OR EQUIV
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G02331-8G	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 9/4/2018		CLAMP ASSY	NTS
		<small>COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	